

Chassis ID	Path 2634/Repair//Drive Belt, Replacement
Model	Identity 127201362
Publish date 5/20/11	ID/Operation 2634-03-02-04

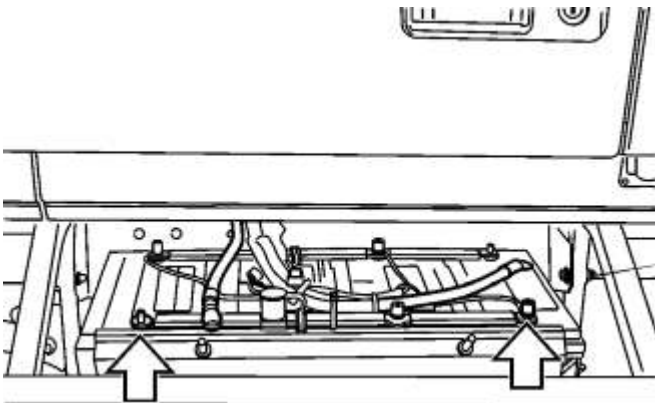
2634-03-02-04 Drive Belt, Replacement

You must read and understand the precautions and guidelines in Service Information, group 20, "General Safety Practices, Engine" before performing these procedures. If you are not properly trained and certified in these procedures, ask your supervisor for training before you perform the procedures.

Special tools: J44392

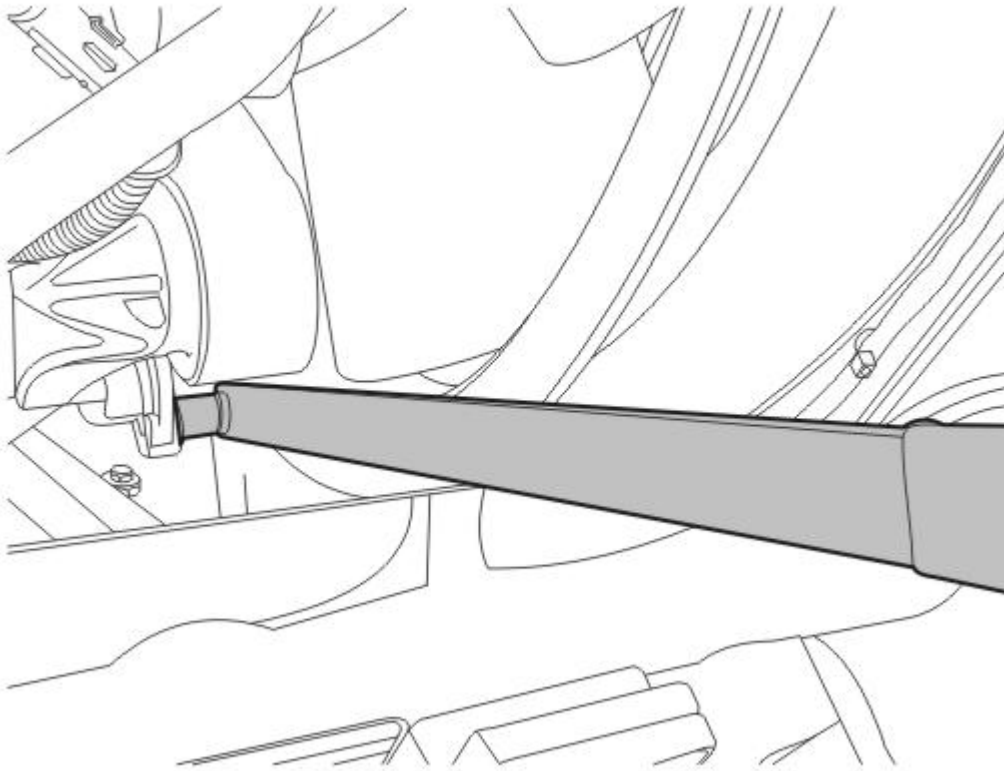
A/C Compressor and Alternator Drive Belt

1



Remove all cables from ground (negative) battery terminals to prevent personal injury from electrical shock.

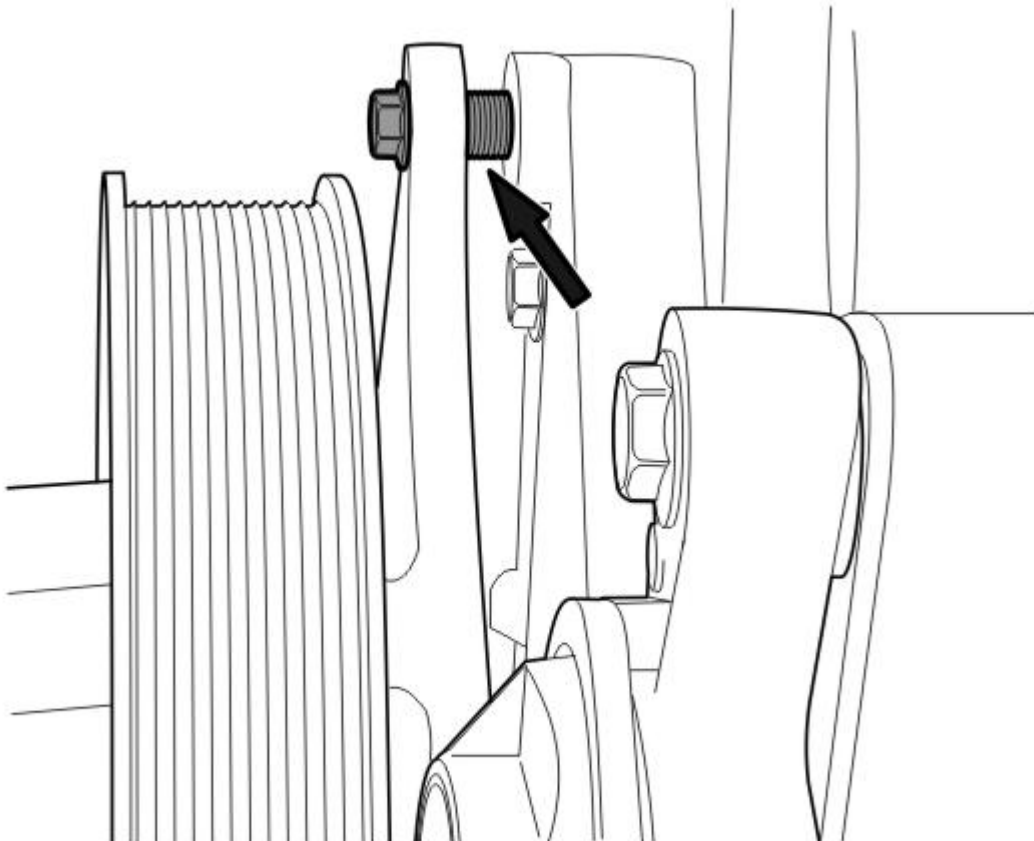
2



Pry the belt tensioner away from the fan and water pump drive belt and remove the belt.

Special tools: [J44392](#)

3

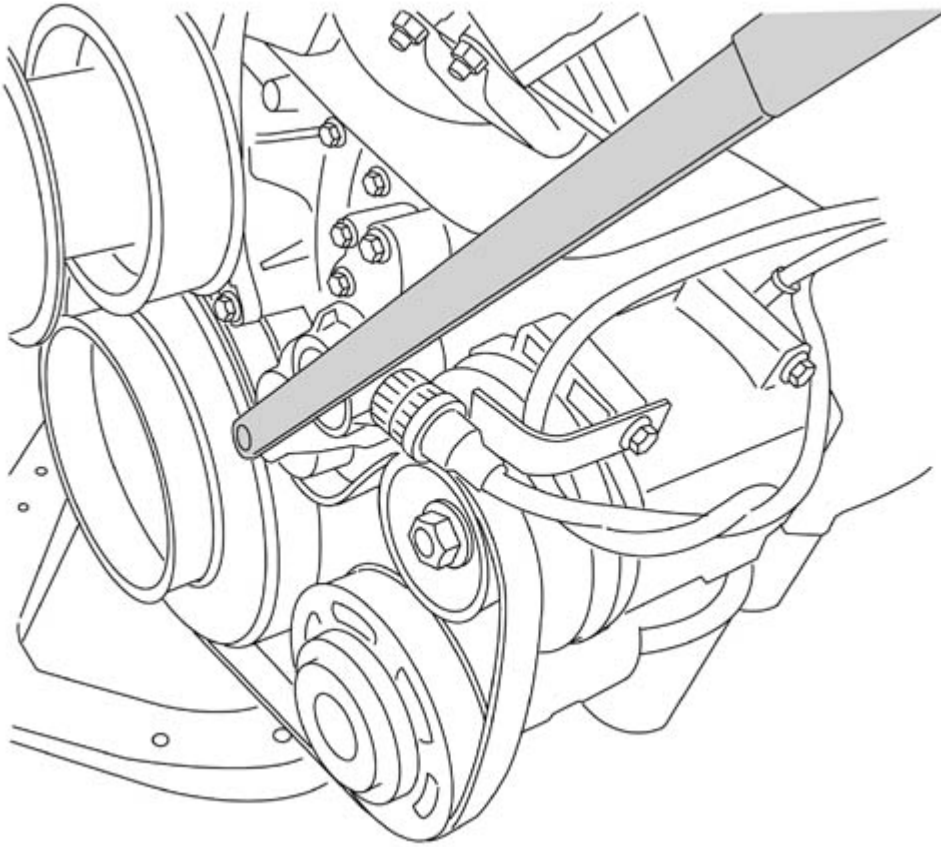


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Loosen the fan hub mounting fasteners so that the hub can be moved to allow the belt to pass between the balancer and the fan hub.

4



Pry the belt tensioner away from the A/C compressor and alternator drive belt and remove the belt.

5

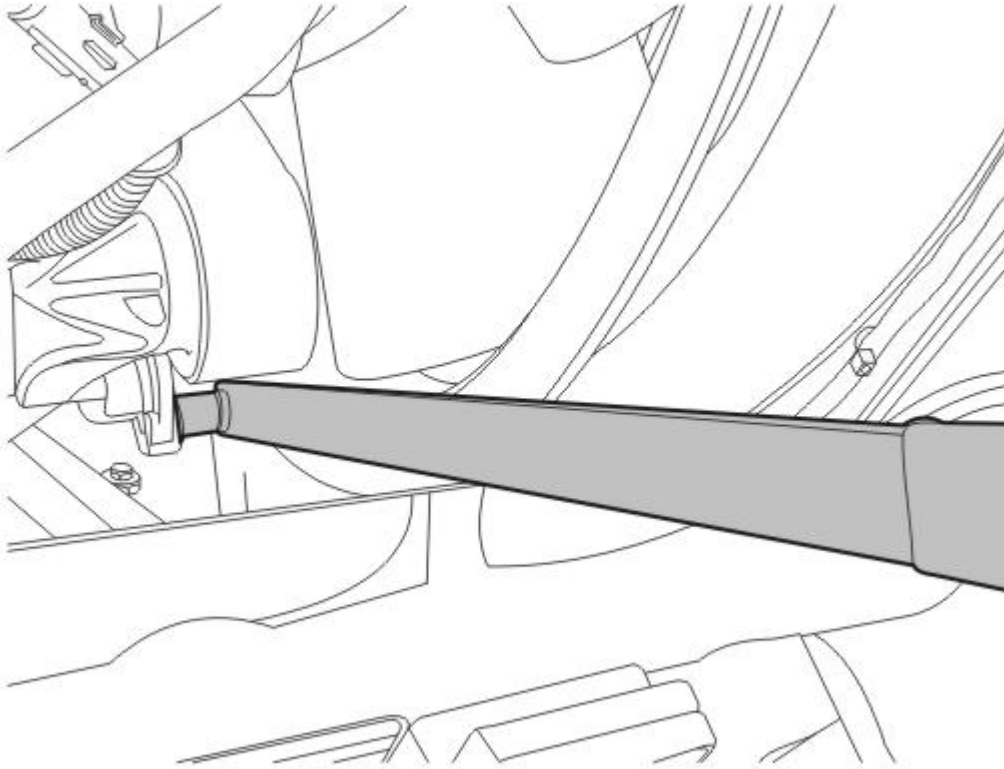
Install the replacement A/C compressor and alternator drive belt over the pulleys and around the belt tensioner.

Note: Make sure that the drive belt is properly routed and seated correctly in the pulley grooves. Refer to belt routing.

6

Tighten the fan hub mounting fasteners to specification. Refer to Function Group 20, Specifications.

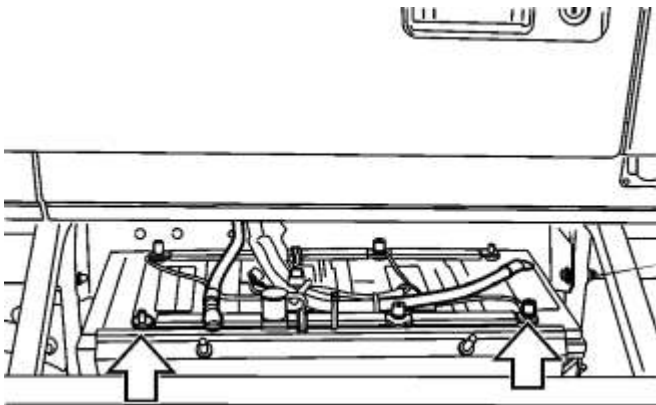
7



Compress the drive belt tensioner and install the fan and water pump drive belt over the pulleys. Relax the tensioner against the drive belt.

Note: Make sure that the drive belt is properly routed and seated correctly in the pulley grooves. Refer to belt routing.

8



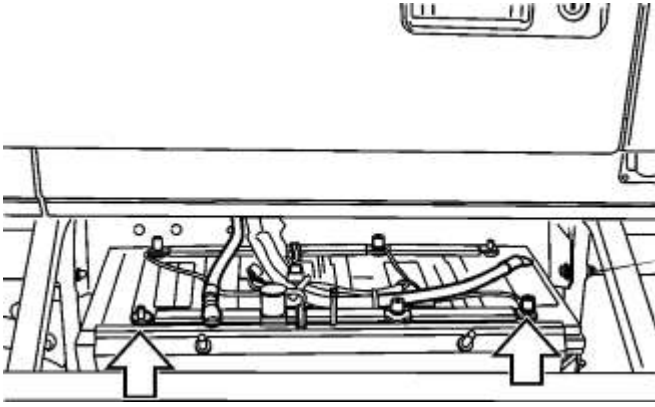
Install all previously removed cables to the ground (negative) battery terminals.

9

Start the engine and check for proper operation.

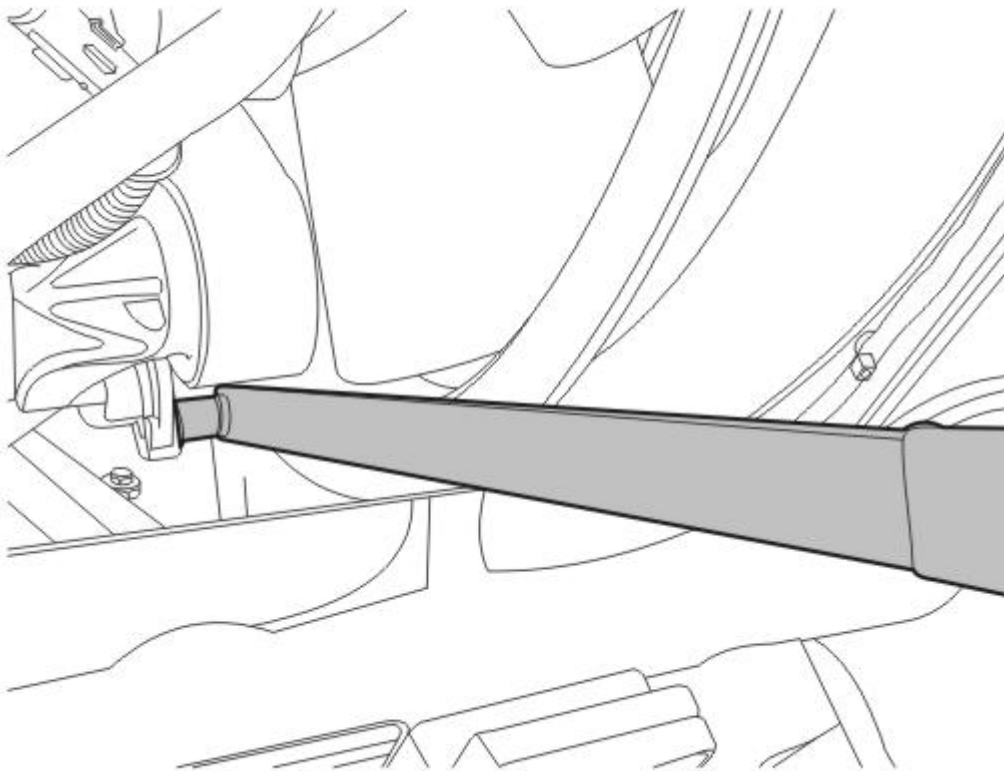
Fan and Water Pump Drive Belt

1



Remove all cables from ground (negative) battery terminals to prevent personal injury from electrical shock.

2



Pry the belt tensioner away from the fan and water pump drive belt and remove the belt.

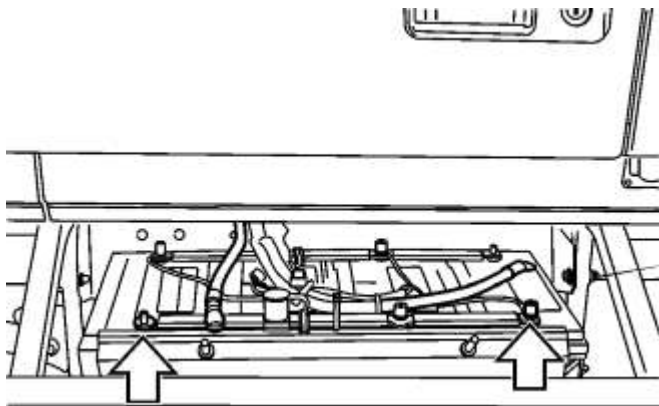
Special tools: [J44392](#)

3

Compress the belt tensioner and install the replacement fan and water pump drive belt over the pulleys. Relax the tensioner against the drive belt.

Note: Make sure that the drive belt is properly routed and seated correctly in the pulley grooves. Refer to belt routing.

4



Install all previously removed cables to the ground (negative) battery terminals.

5

Start the engine and check for proper operation.